

## **Polaris RZR 900 XP/ 1000 XP Head Gasket Instructions**

\*\*\*Read these instructions carefully and completely before attempting installation

1. Use the supplied dowel pins between the cylinder head and cylinder ONLY. The Sparks Racing head gasket is much thicker than stock and requires the longer dowels.
2. When you're installing the head gasket, it is extremely important the figure-eight "combustion ring" is seated in the middle layer of the head gasket (if you spread the layers apart, you can see the relief where it sits). You may use a small amount of liquid gasket or spray adhesive to ensure the ring stays in place throughout the installation of the cylinder head. \*\*\*Incorrect placement of this ring will result in extreme damage to the cylinder and head\*\*\*