

1993-Current Honda TRX 300EX

Exhaust Installation

- Remove the stock exhaust system.
- Reposition the rear break reservoir to the other side of the tab to allow room for the Sparks exhaust system.
- Install the Sparks exhaust system.
- The head pipe should be centered between the engine cases and frame.
- Tighten the exhaust stud nuts up to 17 ft/lbs.
- Replace the stock bolts into the rear section and tighten.
- If there are any clearance issues, simply loosen the exhaust stud nuts slightly and rotate the exhaust until everything clears properly.

Jetting recommendations

- To access the carburetor, take the seat and fuel tank off.
- Be sure to turn the fuel petcock off before taking the tank off.
- Take the carburetor off of the motor and pull it up into the open.
- These recommendations are with the Sparks Exhaust, the Air box lid off, at sea level only. If you're using this kit to tune for another manufacturer's performance products, please contact that manufacturer for additional jetting recommendations.

	Main jet	Needle jet / clip position	Pilot (slow jet)	Fuel screw (from closed)
300EX	135	Stock / Stock	42	2 +/- .5

- Reinstall the carburetor making certain that everything is together correctly and tight.

Exhaust muffler maintenance

- Be sure to re-pack muffler every 25-30 hours for optimal performance and noise control.
- Warning:** running this exhaust with very little or no packing can damage your muffler and void any warranty!