

# **2015-Current Yamaha Raptor 700R**

## **Exhaust Installation**

- ❑ Remove the stock exhaust system
- ❑ Install the Sparks head pipe and make sure to use the stock exhaust gasket.
- ❑ The head pipe should be centered between the engine cases and frame.
- ❑ Tighten the exhaust stud nuts up to 11 ft/lbs
- ❑ Slide the rear section onto the head pipe
- ❑ Replace the stock bolts into the rear section and tighten
- ❑ If there are any clearance issues, simply loosen the exhaust stud nuts slightly and rotate the head pipe until everything clears properly.

## **Tuning recommendations**

- ❑ We recommend the use of the Dynojet Power Commander V or the Dynatek FS controller. (Latest map is already installed in Power Commander if purchased from Sparks Racing. If you need our map for the items listed on this sheet, please send an email to [tech@sparksracing.com](mailto:tech@sparksracing.com) and ask for the map needed.)
- ❑ This map is to be used with the Sparks Exhaust, the Air box lid off, at sea level only. If you're using this kit to tune for another manufacturer's performance products, please contact that manufacturer for additional tuning recommendations.

## **Air filter installation & maintenance**

- ❑ Remove all of the stock air filter and its components.
- ❑ Drill out the stock rivets that hold the air filter bezel into the air box and remove the bezel.
- ❑ Thoroughly clean the air box and air boot. Dirt is your motors number one enemy.
- ❑ Place the Sparks Air Supercharger ring on the inside of the air box. Use the screws provided and thread them from the outside of the air box into the Sparks Air Supercharger ring. Make sure that the lettering on the ring is facing the rear of the quad.
- ❑ Oil your clean air filter with a good pour on type oil, we recommend Twin Air filter oil.
- ❑ Pour a liberal amount of oil all over foam and massage the oil into filter and squeeze out any extra oil.
- ❑ Slide the filter over the air supercharger ring until it butts up against the front of the air box.
- ❑ Tighten the clamp and you are ready to go.
- ❑ It is important to clean and oil the filter whenever it gets dirty.
- ❑ To clean it, we recommend using filter cleaner like Twin Air. Other options would be kerosene or mineral spirits and then a good degreaser like Simple Green, 409, or even a good dishwashing soap.
- ❑ **DO NOT** use gasoline to clean your filter. It can significantly shorten the life of the foam and loosen the glue.
- ❑ The goal is to get all of the old oil and dirt out of the filter. Rinse well and dry before re-applying the oil.
- ❑ Reinstall the air filter as per installation instructions.

## **Exhaust muffler maintenance**

- ❑ Be sure to re-pack muffler every 25-30 hours for optimal performance and noise control.
- ❑ **Warning:** running this exhaust with very little or no packing can damage your muffler and void any warranty!